

152137

Thursday, October 20, 2016 11:15:10 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 10/20/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/20/2016 **Req'd Qty:** 1.00 ***1***

Customer:

Reference: disassemble

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NB2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-822

F

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-822-011 CHG002

DAS
21

9-89 JAN 06 2017

DA
6

8-25

OCT 20 2015

110

Pick Kit

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D350-822-01 B150505

REMOVE FAIRING:

1 X 650.04010 B

(REQ'D FOR D350-822-013 KIT)

REPLACE WHEN AVAILABLE

1 X 650.0401 B

JAN 06 2017

DAS
6
9-89

DART aerospace		1270 ABERDEEN HAWKESBURY ON. CANADA K6A 1K6 TEL 1-613-632-5200 www.dartair.com	
PATENT	N/A		
P/N	D350-822-011	CHG	CHG002
DESC.	PA100 PUREair System	STC	SH14-14
LOT	B150505	STC	SR03538NY
MODEL	AS350 / EC130	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

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Item ID: D350-822-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: PA100 PUREair System for AS350/EC130

Start Date: 10/20/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/20/2016 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									
125	Consignment Stock	0.00							
125									
Outsourc10	Memo	0.00							
Consignment stock	Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO <u>34790</u> (Send copy of PO to Pall - James)								
	Issue W/O LINE item for Pall for amount sold on sales order S/O <u>129057</u> according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order.								

SMB
10/11/16

L 17.01.06

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Item ID: D350-822-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: PA100 PUREair System for AS350/EC130
Start Date: 10/20/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/20/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.01							
Packaging	REPACKAGE USING NEW B/N								
	Identify and pack for shipping as per PPP D350-822-011								
	Location: <u> </u> Sold								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

SMB
0 m/s

DAS
21
9-89

JAN 06 2017

DAS
21
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JAN 06 2017

Picklist Print

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Work Order ID: 152137

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 10/20/2016

Required Date: 10/20/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP
REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C
15.06.03 AS PER IIN REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
650.0401		Purchased	No				Each	0.0000		-1		DAS 6 9-89	OCT 20 2016
650 0401									**				
PUREair Fairing Assembly													
D350-822-011		Manufactured	No				Each	11.0000		1		DAS 6 9-89	
D350-822-011									**				
PA100 PUREair System for AS350/EC130													

Location	Loc Qty	Loc Code
FG	9	
150506	1	
150509	1	
150510	1	
150511	1	
150512	1	
150513	1	
150514	1	
150515	1	
150516	1	
FG039	2	
150508	1	
150517	1	

OCT 20 2016

SMB

650.0401

SMB

150505

JAN 06 2017

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6
9-89

Picklist Print

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Work Order ID: 152137

152137

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 10/20/2016

Required Date: 10/20/2016

Start Qty: 1.00

Required Qty: 1.00

D350-822-011

Manufactured No

Each

11.0000

1

D350-822-011

PA100 PUREair System for AS350/EC130

Location

Loc Qty

Loc Code

FG

9

150506

1

150509

1

150510

1

150511

1

150512

1

150513

1

150514

1

150515

1

150516

1

FG039

2

150508

1

150517

1